



Dart Aerospace Ltd.
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Fit test
N/A

D5349-041/043
0350-891-411/412

step

D2690-11

Job Sheet 182503



Part No: D2690-11

Job Qty: 8 ea

Part Name: Lanyard Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B2 IPP REV:A NEW ISSUE 17-01-11 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	8 pcs	8/31/18	8/31/18	0.00	0.00	Small Fab-2		
110	QC	8 pcs	8/31/18	8/31/18	0.00	0.00	QC5		
120	Packaging	8 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-1		
130	QC21-SA	8 Ea	8/31/18	8/31/18	0.00	0.00	QC21		

Part Op 100 - Manufacture as per Dwg D2690 ***As per dwg note, crimp only one end, other end will be crimp at assembly. Make Descriptions: sure that second sleeve loop is tape with cable.***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	7.2000 ft (.9 ea)	90-Start up Operation	5032061
CBL-460	Loop Sleeve	16 Ea (2 ea)	90-Start up Operation	5092216

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	7	247	0
	CBL-460	16	331	0

Part Specifications



Container No: S106191

Part: D2690-11

Job No: 182503

Serial No/Batch: S106191

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

be found.

Plex 8/27/18 10:34 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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